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Sold Alone

D3407-041
Job Sheet 184277



Part No: D3407-041

Job Qty: 10 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 11/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F 17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/8/18	0.00	0.00	Start Up Large Fab-1		
100	Large Fab	10 pcs		11/8/18	0.00	2.19	Large Fab 1		
110	QC	10 pcs		11/8/18	0.00	0.00	QC9		
120	QC	10 pcs		11/8/18	0.00	0.00	QC5		
130	Powdercoat	10 pcs		11/8/18	0.00	0.38	Powdercoat2		
140	QC	10 pcs		11/8/18	0.00	0.00	QC3		
150	Packaging	10 pcs		11/8/18	0.00	0.00	Packaging3-1		
160	QC21-SA	10 Ea		11/8/18	0.00	0.00	QC21		

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch: _____

130 - **Mask Threaded Section** START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	10 Ea (1 ea)	90-Start up Operation	
D3407-5	Ring	10 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-1	10	0	0
	D3407-5	10	49	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
		OTHER : ☐							